DC/DC power module ±12V/0.8A/10W

- SMD and through-hole versions with ultra low component height 8.0 mm (0.315 in.)
- 85% efficiency at full load
- 1,500 V dc isolation voltage
- Switching frequency syncronization
- MTTF >10 million hours at +50°C case temperature
- Low EMI





The MacroDensTM 10W PKF 4121A I series true component level on-board DC/DC power modules are intended as distributed power sources in decentralized -48 and -60V DC power systems. They are optimized for an operational ambient temperature range in compliance with present and future application needs, including non temperature controlled environments. The mechanical design offers the choice of surface mount or through-hole versions, delivered in readyto-use tubes, trays or tape & reel package, and compatibility with semi and fully aqueous cleaning processes.

For mechanical and other information please refer to the PKF series General information data sheet.

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Absolute Maximum Ratings

| Chara | cteristics | min | max | Unit |
|------------------|---|-------|------|------|
| Т _С | Case temperature at full output power | -45 | +100 | °C |
| Ts | Storage temperature | -55 | +125 | °C |
| VI | Continuous input voltage ¹⁾ | -0.5 | +80 | Vdc |
| V _{ISO} | Isolation voltage (input to output test voltage) | 1,500 | | Vdc |
| E _{tr} | Transient input energy | | 0.01 | Ws |
| V _{RC} | Remote control voltage pin 11 ref. to pin 17 | -5 | +16 | Vdc |
| V _{adj} | Output adjust voltage pin 8 ref. to pin 17 | -5 | +40 | Vdc |

Stress in excess of Absolute Maximum Ratings may cause permanent damage. Absolute Maximum Ratings, sometimes referred to as no destruction limits, are normally tested with one parameter at a time exceeding the limits of Output data or Electrical Characteristics. If exposed to stress above these limits, function and performance may degrade in an unspecified manner.

Input T_C <T_{Cmax} unless otherwise specified

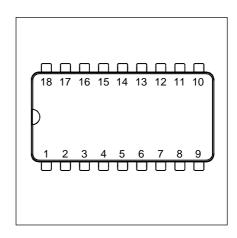
| Characteristics | | Conditions | min | typ | max | Unit |
|-------------------|-------------------------------------|---|--|----------|------------|------|
| VI | Input voltage range ¹⁾²⁾ | | 36 | | 75 | V |
| V _{loff} | Turn-off input voltage | See typical characteristics | 30.0 | 33.5 | 35.0 | V |
| Vlon | Turn-on input voltage | See typical characteristics | 32.0 | 34.5 | 36.0 | V |
| Cı | Input capacitance | | | 1.4 | | μF |
| Pli | Input idling power | I _O =0, T _C =-30+95°C | (V _I =53V) (V _I =66V) | | 460 370 | mW |
| P _{RC} | Input stand-by power | T _C =-30+95°C, RC connected to pin 17 | (V ₁ =53V) (V ₁ =66V) | 35 57 | | mW |

NOTES:

- The input voltage range 36...75 Vdc meets the European Telecom Standard prETS 300 132-2 Nominal input voltage range in 48 V and 60 Vdc power systems, -40.5...-57.0 V and -50.0...-72.0 V respectively. Absolute max continuous input voltage is 80 Vdc.
- ²⁾ The power modules will operate down to \leq 35V, when V_I decreases, but will turn on at V_I \leq 36V, when V_I increases (see also Operating information).

Connections

| Pin | Designation | Function |
|-------|------------------|---|
| 1 | Out 1 | Output 1(+). |
| 2 | Rtn | Output return. |
| 3 | Out 2 | Output 2(-). |
| 4-6 | NC | Not connected. Galvanically Isolated from input pins. |
| 7 | Sync | Synchronization input. |
| 8 | V _{adj} | Output voltage adjust. |
| 9 | NOR | Connection of Nominal Output voltage Resistor. |
| 10 | TOR | Turn-on/off input voltage adjust. |
| 11 | RC | Remote control and turn-on/off input voltage adjust. |
| 12–16 | NC | Not connected. Galvanically isolated from input pins. |
| 17 | –In | Negative input. |
| 18 | +In | Positive input. |



Safety

The PKF 4121A I DC/DC power module is designed in accordance with EN 60 950, Safety of information technology equipment including electrical business equipment. The PKF power modules are recognized by UL and meet the applicable requirements in UL 1950 Safety of information technology equipment, the applicable Canadian safety requirements and UL 1012 Standard for power supplies.

The DC/DC power module shall be installed in an end-use equipment and considerations should be given to measuring the case temperature to comply with T_{Cmax} when in operation. Abnormal component tests are conducted with the input protected by an external 15 A fuse. The need for repeating these tests in the enduse appliance shall be considered if installed in a circuit having higher rated devices.

When the supply to the DC/DC power module meets all the requirements for SELV (<60Vdc), the output is considered to remain within SELV limits (level 3). The isolation is an operational insulation in accordance with EN 60 950.

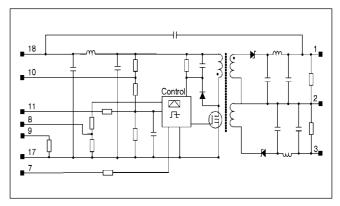
The DC/DC power module is intended to be supplied by isolated secondary circuitry and shall be installed in compliance with the requirements of the ultimate application. If they are connected to a 60 V DC system reinforced insulation must be provided in the power supply that isolates the input from the mains. Single fault testing in the power supply must be performed in combination with the DC/DC power module to demonstrate that the output meets the requirement for SELV. One pole of the input and one pole of the output is to be grounded or both are to be kept floating. The terminal pins are only intended for connection to mating connectors of internal wiring inside the end-use equipment. These DC/DC power modules may be used in telephone equipment in accordance with paragraph 34 A.1 of UL 1459 (Standard for Telephone Equipment, second edition).

The galvanic isolation is verified in an electric strength test. Test voltage (V_{ISO}) between input and output is 1,500 Vdc for 60 s. In production the test duration may be decreased to 1 s. The capacitor between input and output has a value of 1 nF and the leakage current is less than 1µA @ 53 Vdc. The case is designed in non-conductive epoxy. Its flammability

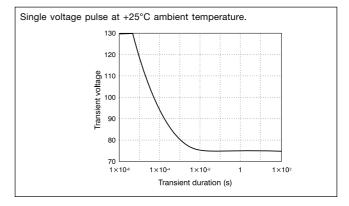
rating meets UL 94V-0. The oxygen index is 34%.

Electrical Data

Fundamental circuit diagram, Single output



Transient input voltage



Output

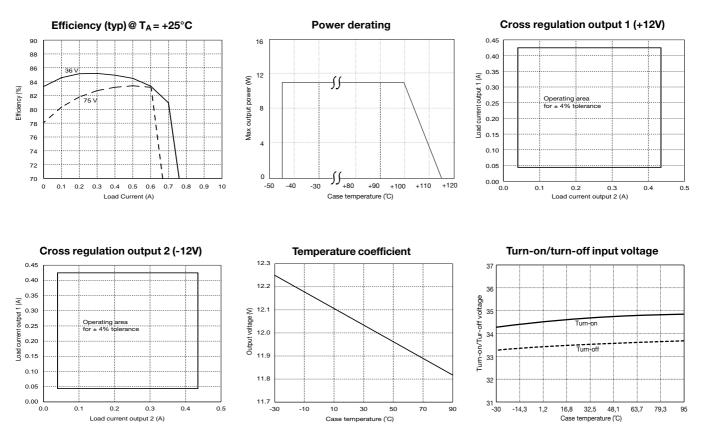
| Characteristics | | Conditions | | Output 1 | | | Output 2 ⁴⁾ | | | |
|--|--|---|--|----------|------|-------|------------------------|------|-------|-------------------|
| | | | | min | typ | max | min | typ | max | - Unit |
| V _{Oi} Output voltage initial setting and accuracy Output adjust range ¹⁾ | | and accuracy $T_{C} = +25^{\circ}C, I_{O1} = I_{O2} = 0.3A, V_{I} = 53V$ | | 11.82 | 12.0 | 12.18 | 11.82 | 12.0 | 12.18 | v |
| | | | | 8.85 | | 15.25 | 8.85 | | 15.25 | |
| | Output voltage tolerance band | Long term drift included | $I_{O} = 0.11.0 \times I_{O}$ max | 11.52 | | 12.48 | 11.52 | | 12.48 | v |
| | Idling voltage | $I_{O1} = I_{O2} = 0$ | | | 12.8 | | | 12.8 | | v |
| V_{O} | Line regulation | $I_{01} = I_{02} = 0.3A$ | V ₁ = 3660 V | | -30 | | | -30 | | mV |
| | | | V ₁ = 5075 V | | -60 | | | -60 | | |
| | Load regulation | $I_{O1} = I_{O2} = 0.11.0 \times I_{Onom}$ $V_{I} = 53 V$ | | | -170 | | | -170 | I | mV |
| t _{tr} | Load transient recovery time | I _O = 0.11.0 × I _O nom, | | | 100 | | | 100 | | μs |
| | | load step =0.21A | load step =0.21A I_{O2} = 0.3A V_1 = 53 V | | +440 | | | +440 |) | mV |
| V _{tr} | Load transient voltage | ., | | | -560 | | | -560 | 1 | mV |
| T _{coeff} | Temperature coefficient ²⁾ | $I_{O} = I_{O}$ nom, $T_{C} = +4$ | $I_{O} = I_{O}$ nom, $T_{C} = +40+90^{\circ}C$ | | -3.1 | | | -3.1 | | mV/°C |
| t _r | Ramp-up time | | $I_{O} = 0.11.0 \times I_{O}$ max, 0.10.9 ×V _O ,V _I = 53V | | 2 | | | 2 | | ms |
| ts | Start-up time | $I_0 = 0.11.0 \times I_0 m$ From V _I connection | | | 5 | | | 5 | | ms |
| IO | Output current | | | 0 | | 0.8 | 0 | | 0.8 | A |
| Pomax | Max output power ²⁾ | Calculated value | | 10 | | | | | | w |
| l _{lim} | Current limiting threshold ³⁾ | $T_C < T_C max$, $V_O = 10 V$ | | | 1.2 | | | 1.2 | | A |
| I _{sc} | Short circuit current | V _O = 0.20.5 V, T _C =+25°C | | | 2 | | | 2 | | A |
| V _{Oac} | | I _O = 0.8 A | 20 Hz5 MHz | | 25 | 100 | | 25 | 100 | mV _{p-p} |
| v ∪ac | Output ripple & noise | | 0.650 MHz | | | 80 | | | 80 | dBµV |
| SVR | Supply voltage rejection (ac) | $f = 100 \text{ Hz sine wave, } 1V_{p-p}, V_{l} = 53 \text{ V}$ (SVR = 20 log (1 V_{p-p}/V_{OP-p})) | | | 55 | | | 55 | | dB |

See also Operating Information.
 See Typical Characteristics.
 I_{lim} on each output is set by the total load.
 Output voltage on Output 2 is negative (-12).

Miscellaneous

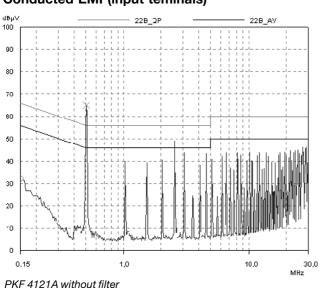
| Characte | eristics | Conditions | | min | typ | max | Unit |
|----------------|-------------------|--|-----------------------|-----|-----|-----|------|
| η Efficiency | Efficiency | | V _I = 53 V | 81 | 85 | | 0/ |
| | Enciency | I _{O1} = I _{O2} = I _O nom | V _I = 66 V | 80 | 84 | | % |
| | | 101-102-1010 | V _I = 53 V | | | 2.5 | |
| P _d | Power dissipation | | V _I = 66 V | | | 2.5 | W |

Typical Characteristics



EMC Specifications

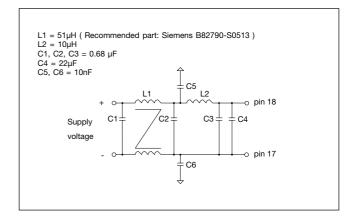
The PKF power module is mounted on a double sided Printed circuit Board (PB) with ground plane during EMC measurements. The fundamental switching frequency is 510 kHz $\pm 5\%$ @ I_O = (0.1...1.0) × I_Omax.

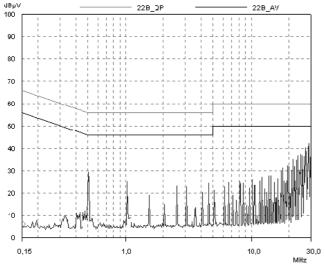


Conducted EMI (input teminals)

External Filter (class B)

Required external input filter in order to meet class B in EN 55022, CISPR 22 and FCC part 15J.





PKF 4121A with 51 µH common mode and 10 µH seies inductor

Radiated EMS (Electro-Magnetic Fields)

Radiated EMS is measured according to test methods in IEC Standard publ. 801-3. No deviation outside the V_O tolerance band will occur under the following conditions:

| Frequency range | Voltage level |
|-----------------|---------------|
| 0.01200 MHz | 3 Vrms/m |
| 2001,000 MHz | 3 Vrms/m |
| 112 GHz | 10 Vrms/m |

Conducted EMS

Electro Magnetic Susceptibility is measured by injection of electrical disturbances on the input terminals. No deviation outside the V_O tolerance band will occur under the following conditions:

Frequency range Voltage level 30...300 MHz 1.0 V_{rms}

The signal is amplitude modulated with 1 $\rm kHz/80\%$ and applied in both differential and common mode.

ESD

Electro Static Discharge is tested according to IEC publ. 801-2. No destruction will occur if the following voltage levels are applied to any of the terminal pins:

| Test | Voltage level |
|-------------------|---------------|
| Air discharge | ±4 kV |
| Contact discharge | ±2 kV |

EFT

Electrical Fast Transients on the input terminals could affect the output voltage regulation causing functional errors on the Printed Board Assembly (PBA). The PKF power modules withstand EFT levels of 0.5 kV keeping V_O within the tolerance band and 2.0 kV without destruction. Tested according to IEC publ. 801-4.

Output Ripple & Noise (Voac)

Output ripple is measured as the peak to peak voltage of the fundamental switching frequency.

Operating Information

Fuse Considerations

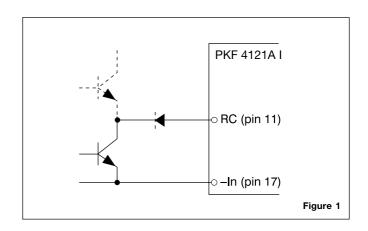
To prevent excessive current from flowing through the input supply line, in the case of a short-circuit across the converter input, an external fuse should be installed in the non-earthed input supply line. We recommend using a fuse rated at approximately 2 to 4 times the value calculated in the formula below:

$$I_{in}max = \frac{P_{Omax}}{(\eta \min \times V_{I}min)}$$

Refer to the fuse manufacturer for further information.

Remote Control (RC)

Turn-on or turn-off can be realized by using the RC-pin. If pin 11 is connected to pin 17 the power modules turns off. Normal operation is achieved if pin 11 is open (NC). To ensure safe turn-off the voltage difference between pin 11 and 17 shall be less than 1.0 V. RC is an open collector compatible output with a sink capacity of 1mA (see fig. 1).



Turn-on/off Input Voltage

The power module monitors the input voltage and will turn on and turn off at predetermined levels set by means of external resistors.

To increase $V_{\rm Ion}$ a resistor should be connected between pin 11 and 17 (see fig. 2).

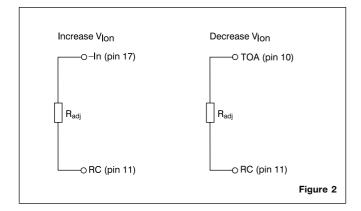
The resistance is given by the following equation: For $V_I{>}34.5V,$ $R_{iu^{nom}}{=}(2510{-}V_I)/(V_I{-}34.5)~k\Omega$

 $V_{\rm I}$ is the desired turn-on input voltage. The values are nominal and apply when the unadjusted module turns on at 34.5V.

To decrease V_{Ion} a resistor should be connected between pin 10 and 11 (see fig. 3). The resistance is given by the following equation:

For $30.5 < V_I < 34.5$ V, R_{innom}= $55 \times (V_I - 30.5)/(34.5 - V_I)$ k Ω

 V_I is the desired turn-on input voltage. The values are nominal and apply when the unadjusted module turns on at 34.5V.



Output Voltage Adjust (Vadj)

Output voltage, V_O, can be adjusted by using an external resistor or other external circuitry. If other circuitry is used, the slew rate has to be limited to maximum 5 V/ms. If pins 8 and 9 are not connected together the output will decrease to a low value. To increase V_O a resistor should be connected between pin 8/9 and 17, and to decrease V_O a resistor should be connected between pin 8 and 9 (see fig. 3).

To increase output voltage:

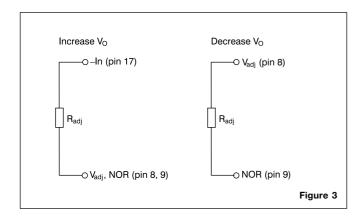
 $R_{ou^{nom}} = 4.3 \times (15.25 - V_O)/(V_O - V_I) k\Omega$

 $V_{\rm I}$ is the initial output voltage when pin 8 and 9 are connected, $V_{\rm O}$ is the desired output voltage.

To decrease output voltage:

 $R_{odnom} = 16.5 \times (V_I - V_O)/(V_O - 8.85) k\Omega$

 $V_{\rm I}$ is the initial output voltage when pin 8 and 9 are connected, $V_{\rm O}$ is the desired output voltage.



Current Limiting Protection (Ilim)

The output power is limited at loads above the output current limiting threshold (I_{lim}), specified as a minimum value.

Capacitive Load

The PKF series has no maximum limit for capacitive load on the output. The power module may operate in current limiting mode during start-up, affecting the ramp-up and the start-up time. For optimum start performance we recommend maximum 100 μ F/A of I_O. Connect capacitors at the point of load for best performance.

Input and Output Impedance

Both the source impedance of the power feeding and the load impedance will interact with the impedance of the DC/DC power module.

It is most important to have the ratio between L and C as low as possible, i.e. a low characteristic impedance, both at the input and output, as the power modules have a low energy storage capability. Use an electrolytic capacitor across the input if the source inductance is higher than 10 μ H. Their equivalent series resistance together with the capacitance acts as a lossless damping filter. Suitable capacitor values are in the range 10–100 μ F.

Synchronization (Sync)

It is possible to synchronize the switching frequency to an external symmetrical clock signal. The input can be driven by an TTL-compatible output and referenced to the input pin 17.

| Characteristics | min | typ | max | unit |
|-------------------|-----|-----|-----|------|
| High level | 2.2 | | 6.5 | v |
| Threshold level*) | 1.2 | 1.7 | 2.2 | V |
| Low level | 0 | | 0.4 | V |
| Sink current | | | 1.5 | mA |
| Sync. frequency | 520 | | 688 | kHz |

*) Rise time <10ns

Parallel Operation

Paralleling of several converters is easily accomplished by direct connection of the output voltage terminal pins. The load regulation characteristic is specifically designed for optimum paralleling performance. Load sharing between converters will be within $\pm 10\%$. It is recommended not to exceed P_O = n × 0.9 × P_{Omax}, where P_{Omax} is the maximum converter output power and n the number of paralleled converters, to prevent overloading any of the converters and thereby decreasing the reliability performance.

Order Info

| Version | Part No. |
|---------------|--------------|
| Surface mount | PKF 4121A SI |
| Through hole | PKF 4121A PI |

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Data Sheet

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