## APPLICATIONS

The DGT409 BCA is a symmetrical GTO designed for applications which specifically require a reverse blocking capability, such as current source inverters (CSI). Reverse recovery ratings and characteristics are included.

## FEATURES

■ Reverse Blocking Capability

- Double Side Cooling
- High Reliability In Service
- High Voltage Capability

■ Fault Protection Without Fuses

- Turn-off Capability Allows Reduction In Equipment Size And Weight. Low Noise Emission Reduces Acoustic Cladding Necessary For Environmental Requirements


## ORDERING INFORMATION

Order as: DGT409BCA6565

KEY PARAMETERS

| $\mathrm{I}_{\mathrm{TCM}}$ | 1500 A |
| :--- | ---: |
| $\mathrm{~V}_{\mathrm{DRM}} / \mathrm{V}_{\text {DRM }}$ | 6500 V |
| $\mathrm{dV}_{\mathrm{D}} / \mathrm{dt}$ | $1000 \mathrm{~V} / \mu \mathrm{s}$ |
| $\mathrm{di}_{\mathrm{T}} / \mathrm{dt}$ | $300 \mathrm{~A} / \mu \mathrm{s}$ |

Fig. 1 Package outline

## DGT409BCA

## ABSOLUTE MAXIMUM RATINGS

Stresses above those listed under 'Absolute Maximum Ratings' may cause permanent damage to the device. This is a stress rating only and functional operation of the device at these or any other conditions above those indicated in the operational sections of this specification is not implied. Exposure to Absolute Maximum Ratings for extended periods may affect device reliability.
$\mathrm{T}_{\mathrm{j}}=115^{\circ} \mathrm{C}$ unless staed otherwise

| Symbol | Parameter | Conditions | Max. | Units |
| :---: | :---: | :---: | :---: | :---: |
| $\mathrm{V}_{\text {DRM }}$ | Repetitive peak off-state voltage | $\mathrm{I}_{\mathrm{DM}}=100 \mathrm{~mA}$ | 6500 | V |
| $\mathrm{V}_{\text {RRM }}$ | Repetitive peak reverse voltage | $\mathrm{I}_{\text {RRM }}=100 \mathrm{~mA}$ | 6500 | V |
| $\mathrm{I}_{\text {TCM }}$ | Repetitive peak controllable on-state current | $\mathrm{V}_{\mathrm{D}}=4300 \mathrm{~V}, \mathrm{di}_{\mathrm{GQ}} / \mathrm{dt}=20 \mathrm{~A} / \mu \mathrm{s}, \mathrm{C}_{\mathrm{S}}=2.0 \mu \mathrm{~F}$ | 1500 | A |
| $\mathrm{I}_{\text {TSM }}$ | Surge (non-repetitive) on-state current | 10 ms half sine. | 3 | kA |
| $1^{2} \mathrm{t}$ | $1^{2} \mathrm{t}$ for fusing | 10 ms half sine. | $45 \times 10^{3}$ | $A^{2} \mathrm{~S}$ |
| $\mathrm{di}_{\mathrm{T}} / \mathrm{dt}$ | Critical rate of rise of on-state current | $\mathrm{V}_{\mathrm{D}}=3000 \mathrm{~V}, \mathrm{I}_{\mathrm{T}}=800 \mathrm{~A}, \mathrm{I}_{\mathrm{FG}}>20 \mathrm{~A}, \mathrm{t}_{\mathrm{r}}>1.5 \mu \mathrm{~s}$ | 300 | A/ $/ \mathrm{s}$ |
| $\mathrm{dV}_{\mathrm{D}} / \mathrm{dt}$ | Rate of rise of off-state voltage | $\mathrm{V}_{\mathrm{D}}=3000 \mathrm{~V}, \mathrm{R}_{\mathrm{GK}} \leq 1.5 \Omega$ | 175 | V/us |
|  |  | $\mathrm{V}_{\mathrm{D}}=3000 \mathrm{~V}, \mathrm{~V}_{\mathrm{RG}}=-2 \mathrm{~V}$ | 1000 | V/us |
| $\mathrm{L}_{\text {s }}$ | Peak stray inductance in snubber circuit | $\mathrm{I}_{\mathrm{T}}=1500 \mathrm{~A}, \mathrm{~V}_{\mathrm{DM}}=6000 \mathrm{~V}, \mathrm{dI}_{\mathrm{G} /} / \mathrm{dt}=20 \mathrm{~A} / \mu \mathrm{s}, \mathrm{C}_{\mathrm{S}}=2 \mu \mathrm{~F}$ | 200 | nH |

## GATE RATINGS

| Symbol | Parameter | Conditions | Min. | Max. | Units |
| :---: | :--- | :--- | :---: | :---: | :---: |
| $\mathrm{V}_{\mathrm{RGM}}$ | Peak reverse gate voltage | This value may be exceeded during turn-off | - | 25 | V |
| $\mathrm{I}_{\mathrm{FGM}}$ | Peak forward gate current |  | 20 | 70 | A |
| $\mathrm{P}_{\mathrm{FG}(\mathrm{AV})}$ | Average forward gate power |  | - | 10 | W |
| $\mathrm{P}_{\mathrm{RGM}}$ | Peak reverse gate power |  | - | 15 | kW |
| $\mathrm{di}_{\mathrm{GQ}} / \mathrm{dt}$ | Rate of rise of reverse gate current |  | 15 | 60 | $\mathrm{~A} / \mu \mathrm{s}$ |
| $\mathrm{t}_{\mathrm{ON(min)}}$ | Minimum permissable on time |  | 50 | - | $\mu \mathrm{s}$ |
| $\mathrm{t}_{\mathrm{OFF}(\text { min) }}$ | Minimum permissable off time |  | 150 | - | $\mu \mathrm{s}$ |
| $\mathrm{I}_{\mathrm{RGM}}$ | Continuous reverse gate-cathode current | $\mathrm{V}_{\mathrm{RGM}}=16 \mathrm{~V}$, No gate cathode resistor | - | 50 | mA |

## THERMAL RATINGS AND MECHANICAL DATA

| Symbol | Parameter | Conditions |  | Min. | Max. | Units |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathrm{R}_{\mathrm{th}(-\mathrm{hs})}$ | DC thermal resistance - junction to heatsink surface | Double side cooled |  | - | 0.046 | ${ }^{\circ} \mathrm{C} / \mathrm{W}$ |
|  |  | Anode side cooled |  | - | 0.073 | ${ }^{\circ} \mathrm{C} / \mathrm{W}$ |
|  |  | Cathode side cooled |  | - | 0.124 | ${ }^{\circ} \mathrm{C} / \mathrm{W}$ |
| $\mathrm{R}_{\text {th(c-hs) }}$ | Contact thermal resistance | Clamping force 12.0 kN With mounting compound | per contact | - | 0.009 | ${ }^{\circ} \mathrm{C} / \mathrm{W}$ |
| $\mathrm{T}_{\mathrm{vj}}$ | Virtual junction temperature |  |  | - | 115 | ${ }^{\circ} \mathrm{C}$ |
| $\mathrm{T}_{\text {op }} / \mathrm{T}_{\text {stg }}$ | Operating junction/storage temperature range |  |  | -40 | 115 | ${ }^{\circ} \mathrm{C}$ |
| - | Clamping force |  |  | 11.0 | 15.0 | kN |

## CHARACTERISTICS

| $\mathrm{T}_{\mathrm{j}}=115^{\circ} \mathrm{C}$ unless stated otherwise |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Symbol | Parameter | Conditions | Min. | Max. | Units |
| $\mathrm{V}_{\text {TM }}$ | On-state voltage | At 200 A peak, $\mathrm{I}_{\mathrm{G}(\mathrm{ON})}=4 \mathrm{~A}$ d.c. | - | 4 | V |
| $\mathrm{I}_{\mathrm{DM}}$ | Peak off-state current | $\mathrm{V}_{\text {DRM }}=6500 \mathrm{~V}, \mathrm{~V}_{\mathrm{RG}}=0 \mathrm{~V}$ | - | 100 | mA |
| $\mathrm{I}_{\text {RRM }}$ | Peak reverse current | At $\mathrm{V}_{\text {RRM }}=6500 \mathrm{~V}$ | - | 100 | mA |
| $V_{\text {GT }}$ | Gate trigger voltage | $V_{D}=24 \mathrm{~V}, \mathrm{I}_{\mathrm{T}}=100 \mathrm{~A}, \mathrm{~T}_{\mathrm{j}}=25^{\circ} \mathrm{C}$ | - | 1 | V |
| $\mathrm{I}_{\mathrm{GT}}$ | Gate trigger current | $V_{D}=24 \mathrm{~V}, \mathrm{I}_{\mathrm{T}}=100 \mathrm{~A}, \mathrm{~T}_{\mathrm{j}}=25^{\circ} \mathrm{C}$ | - | 2 | A |
| $\mathrm{I}_{\text {RGM }}$ | Reverse gate cathode current | $\mathrm{V}_{\text {RGM }}=16 \mathrm{~V}$, , o gate/cathode resistor | - | 50 | mA |
| $\mathrm{E}_{\text {ON }}$ | Turn-on energy | $V_{D}=3000 \mathrm{~V}$ | - | 2500 | mJ |
| $\mathrm{t}_{\text {d }}$ | Delay time | $\mathrm{I}_{\mathrm{T}}=400 \mathrm{~A}, \mathrm{dl}_{\mathrm{T}} / \mathrm{dt}=150 \mathrm{~A} / \mu \mathrm{s}$ | - | 3 | $\mu \mathrm{s}$ |
| $\mathrm{t}_{\mathrm{r}}$ | Rise time | $\mathrm{I}_{\mathrm{FG}}=20 \mathrm{~A}, \mathrm{t}_{\mathrm{r}}<1.5 \mu \mathrm{~s}$ | - | 7 | $\mu \mathrm{S}$ |
| $\mathrm{E}_{\text {OFF }}$ | Turn-off energy | $\left\{\begin{array}{l} \mathrm{I}_{\mathrm{T}}=800 \mathrm{~A}, \mathrm{~V}_{\mathrm{DM}}=3000 \mathrm{~V} \\ \text { Snubber Cap } \mathrm{C}_{\mathrm{S}}=2 \mu \mathrm{~F}, \\ \mathrm{di}_{\mathrm{GQ}} / \mathrm{dt}=20 \mathrm{~A} / \mu \mathrm{S} \end{array}\right.$ | - | 2500 | mJ |
| $\mathrm{t}_{\mathrm{gs}}$ | Storage time |  | See Figs. 16 and 17 <br> See Figs. 16 and 17 <br> See Figs. 16 and 17 |  | $\mu \mathrm{S}$ |
| $\mathrm{t}_{\mathrm{gf}}$ | Fall time |  |  |  | $\mu \mathrm{S}$ |
| $\mathrm{t}_{\mathrm{gq}}$ | Gate controlled turn-off time |  |  |  | $\mu \mathrm{S}$ |
| $\mathrm{Q}_{\mathrm{GQ}}$ | Turn-off gate charge |  | - | 3600 | $\mu \mathrm{C}$ |
| $Q_{\text {GQT }}$ | Total turn-off gate charge |  | - | 7200 | $\mu \mathrm{C}$ |
| $\mathrm{I}_{\text {GOM }}$ | Peak reverse gate current |  | - | 350 | A |



Recommended gate conditions to switch off $\mathrm{I}_{\text {TCM }}=800 \mathrm{~A}$ :
$\mathrm{I}_{\mathrm{FG}}=30 \mathrm{~A}$
$\mathrm{I}_{\mathrm{G}(\mathrm{ON})}=4 \mathrm{~A}$ d.c.
$t_{\text {w1 }(\text { min })}=20 \mu \mathrm{~s}$
$I_{\text {GQM }}=270 \mathrm{~A}$ typical
$d i_{G Q} / \mathrm{dt}=30 \mathrm{~A} / \mu \mathrm{s}$
$Q_{G Q}=2200 \mu \mathrm{C}$
$\mathrm{V}_{\mathrm{RG}(\text { min })}=2 \mathrm{~V}$
$\mathrm{V}_{\mathrm{RG}(\text { max })}=15 \mathrm{~V}$
These are recommended Dynex Semiconductor conditions. Other conditions are permitted according to users gate drive specifications.

Fig. 2 General switching waveforms


Fig. 3 Reverse recovery waveforms

## CURVES



Fig. 4 Maximum gate trigger voltage/current vs junction temperature


Fig. 5 Maximum on-state characteristics


Fig. 5 Maximum dependence of $\mathrm{I}_{\text {TCM }}$ on $\mathrm{C}_{\mathrm{S}}$


Fig. 6 Maximum reverse recovery energy vs rate of fall of anode current


Fig. 7 Maximum reverse recovery stored charge vs rate of fall of anode current


Fig. 8 Maximum reverse recovery current vs rate of fall of anode current


Fig. 9 Maximum reverse recovery power vs rate of fall of anode current


Fig. 11 Turn-on energy vs peak forward gate current


Fig. 10 Turn-on energy vs on-state current


Fig. 12 Delay time and rise time vs on-state current


Fig. 13 Switching times vs peak forward gate current


Fig. 14 Maximum turn-off energy vs on-state current


Fig. 15 Turn-off energy vs rate of rise of reverse gate current


Fig. 16 Gate storage time and fall time vs on-state current


Fig. 17 Gate storage time and fall time vs rate of rise of reverse gate current


Fig. 18 Maximum (limit) transient thermal impedance double side cooled

## DGT409BCA

## PACKAGE DETAILS

For further package information, please contact the Customer Service Centre. All dimensions in mm, unless stated otherwise. DO NOT SCALE.


## ASSOCIATED PUBLICATIONS

| Title | Application Note |
| :--- | :--- |
| Number |  |$|$| Calculating the junction temperature or power semiconductors | AN4506 |
| :--- | :--- |
| GTO gate drive units | AN4571 |
| Recommendations for clamping power semiconductors | AN4839 |
| Use of $\mathrm{V}_{\mathrm{TO}}, r_{T}$ on-state characteristic | AN5001 |
| Impoved gate drive for GTO series connections | AN5177 |

## POWER ASSEMBLY CAPABILITY

The Power Assembly group was set up to provide a support service for those customers requiring more than the basic semiconductor, and has developed a flexible range of heatsink and clamping systems in line with advances in device voltages and current capability of our semiconductors.

We offer an extensive range of air and liquid cooled assemblies covering the full range of circuit designs in general use today. The Assembly group continues to offer high quality engineering support dedicated to designing new units to satisfy the growing needs of our customers.

Using the latest CAD methods our team of design and applications engineers aim to provide the Power Assembly Complete Solution (PACs).

## DEVICE CLAMPS

Disc devices require the correct clamping force to ensure their safe operation. The PACS range includes a varied selection of pre-loaded clamps to suit all of our manufactured devices. Types available include cube clamps for single side cooling of 'T' 23 mm and ' E ' 30 mm discs, and bar clamps right up to 83 kN for our ' $Z$ ' 100 mm thyristors and diodes.

Clamps are available for single or double side cooling, with high insulation versions for high voltage assemblies.
Please refer to our application note on device clamping, AN4839

## HEATSINKS

The Power Assembly group has its own proprietary range of extruded aluminium heatsinks. They have been designed to optimise the performance of Dynex semiconductors. Data with respect to air natural, forced air and liquid cooling (with flow rates) is available on request.
For further information on device clamps, heatsinks and assemblies, please contact your nearest sales representative or Customer Services.

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